

A study of EOQ Model with Ramp Type of Demand

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Abstract: *In this paper, an inventory model with ramp-type demand rate, no backlogging and time-varying holding cost is considered. In the present model shortages are not allowed. The associated total cost minimized is illustrated by numerical example. Sensitivity analysis is carried out.*

Keywords: *Inventory, Ramp-type demand, Deterioration, Time-varying holding cost.*

MSC: 90B05.

1. INTRODUCTION

Inventory handling is an important part of our manufacturing, retail and distribution infrastructure. Researchers were engaged to develop the inventory models considering the demand of the items to be constant, linearly increasing or decreasing, increasing or decreasing with time, stock-dependent etc. Later, it was realized that the said demand patterns do not precisely depict the demand of items such as newly introduced fashion items, garments, cosmetics, automobiles etc, for which the demand increases with time as they are introduced into the market and after few time, it becomes constant. In order to consider demand of such types, the concept of ramp-type demand is introduced.

Buzacott (1975) have been developed the first EOQ model taking inflationary effects into account. Ray and Chaudhari (1997) developed a finite time horizon deterministic economic order quantity inventory model with shortages. A dynamic programming model was proposed for inventory items with Weibull distributed deterioration by Chen (1998). A model have been discussed by moon and Lee(2000) on the effects of inflation and time value of money on an economic order quantity. Wee and Law (2001) developed a deteriorating inventory model assuming the time value of money for a deterministic inventory model in which demand is considered as price dependent. A model developed by Yang (2004) an inventory models for deteriorating items in which demand is assumed to be constant rate under inflation. A models for ameliorating items with time-varying demand pattern over a finite planning horizon were proposed by Moon et al.(2005). Jaggi et al. (2006) worked on the inventory replenishment policy of deteriorating items with under inflationary conditions using a discount cash flow approach over finite planning horizon. Jaggi et al. (2007) presented the optimal inventory replenishment policy for deteriorating items under inflationary conditions using a discounted cash flow approach over a finite time horizon. Singh and Diksha (2009) formulated an inventory model for deteriorating items during a finite planning horizon. Yang et al. (2010) considered a partial backlogging inventory lot size model for deteriorating items with stock-dependent demand. Pandey, H. and Pandey, A. have been developed An Inventory Model for Deteriorating Items with two level storage with uniform demand and shortage under Inflation and completely backlogged. Again Pandey, H. and Pandey, A. have been developed an optimum inventory policy for exponentially deteriorating items, considering multi variate Consumption Rate with Partial Backlogging.

2. ASSUMPTIONS AND NOTATIONS

This inventory model is developed on the basis of the following assumption and notations:

- (i) A Single item inventory is considered over an infinite time horizon.
- (ii) Deterioration rate is assumed to be θ , constant.
- (iii) Demand rate D is assumed to be a ramp type function of time
- (iv) $D = D_0[t - (t - \mu)F(t - \mu)]$, where $D_0 > 0$ and $F(t - \mu)$ is Heaviside's function and is given by

$$F(t - \mu) = \begin{cases} 1 & \text{if } t \geq \mu \\ 0 & \text{if } t < \mu \end{cases}$$

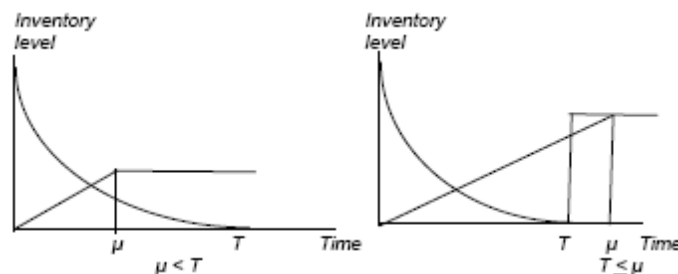
- (v) Time varying holding cost is considered.
- (vi) No shortage and backlogged.

We use the following notation:

- (a) O_c is the ordering cost per order.
- (b) D_c is the deterioration cost per unit per unit of time.
- (c) H_c is the holding cost per unit per unit of time.
- (d) T_c is the total cost.

2.1 Mathematical Formulation and Solution of the Model

For developing the current model we use the following two case:



Case I: $\mu < T$

Let $I(t)$ denote the inventory in hand in the interval at any time t in the interval $(0 \leq t \leq T)$, the following differential equation is used to describe the state of $I(t)$:

$$\frac{dI(t)}{dt} + \theta I(t) = -D_0 t \quad (0 \leq t \leq \mu) \quad (1)$$

$$\frac{dI(t)}{dt} + \theta I(t) = -D_0 \mu \quad (0 \leq t \leq \mu) \quad (2)$$

With the boundary condition $I(0) = I_0$ and $I(T) = 0$

By using boundary condition the solution of (1) and (2) is given, respectively by

$$I(t) = e^{-t\theta} Q + \frac{D}{\theta^2} - \frac{De^{-t\theta}}{\theta^2} - \frac{Dt}{\theta} \quad (0 \leq t \leq \mu) \quad (3)$$

$$I(t) = -\frac{D\mu}{\theta} + \frac{De^{(-t+T)\theta}\mu}{\theta} \quad (\mu \leq t \leq T) \quad (4)$$

Thus, the initial order quantity is obtained by putting the boundary condition,

$$I_0 = \frac{D}{\theta^2} - \frac{De^{\theta\mu}}{\theta^2} + \frac{De^{T\theta}\mu}{\theta} \quad (5)$$

The expression for various cost involving the model is obtained as follows:

(i) Ordering Cost (OC)

$$OC = O_c$$

(ii) Deterioration Cost:

$$\begin{aligned} \text{Demand during } [0, T] &= \int_0^\mu D t dt + \int_\mu^T D \mu dt \\ &= D(T - \mu)\mu + \frac{D\mu^2}{2} \end{aligned}$$

Number of deteriorates units = $I_0 - \text{Demand during time interval}$

$$= \frac{D_0}{\theta^2} - \frac{D_0 e^{\theta\mu}}{\theta^2} + \frac{D_0 e^{T\theta}\mu}{\theta} - D_0(T - \mu)\mu - \frac{D_0\mu^2}{2}$$

Hence the deterioration cost (DC)

$$\begin{aligned} &= c_d \times \text{Number of units deteriorate} \\ &= c_d \left(\frac{D}{\theta^2} - \frac{D e^{\theta\mu}}{\theta^2} + \frac{D e^{T\theta}\mu}{\theta} - D(T - \mu)\mu - \frac{D\mu^2}{2} \right) \end{aligned} \tag{6}$$

(iii) Inventory holding cost(IHC) is obtained as:

$$\begin{aligned} IHC &= \int_0^\mu (h + \delta t)I(t) dt + \int_\mu^T (h + \delta t)I(t) dt \\ &= \left(-\frac{D_0\delta}{\theta^4} + \frac{D_0 e^{-\theta\mu}\delta}{\theta^4} - \frac{D_0 h}{\theta^3} + \frac{D_0 e^{-\theta\mu}h}{\theta^3} + \frac{I_0\delta}{\theta^2} - \frac{e^{-\theta\mu}I_0\delta}{\theta^2} + \frac{hI_0}{\theta} - \frac{e^{-\theta\mu}hI_0}{\theta} - \frac{D_0\delta\mu}{\theta^3} + \frac{D_0 e^{-\theta\mu}\delta\mu}{\theta^3} + \right. \\ &D_0 e^{T\theta} - \theta\mu\delta\mu\theta^3 + D_0 e^{T\theta} - \theta\mu h\mu\theta^2 - D_0 T\delta\mu\theta^2 - D_0 hT\mu\theta - e^{-\theta\mu}I_0\delta\mu\theta - D_0 T^2\delta\mu^2\theta + D_0\delta\mu^2\theta^2 \\ &\left. + D_0 e^{T\theta} - \theta\mu\delta\mu^2\theta^2 + D_0 h\mu^2\theta^2 + D_0\delta\mu^3\theta^3 \right) \end{aligned} \tag{7}$$

Hence Total Cost involving in the model(TC) = OC + DC + IHC

Hence

$$\begin{aligned} TC &= O_c - \frac{D_0\delta}{\theta^4} + \frac{D_0 e^{-\theta\mu}\delta}{\theta^4} - \frac{D_0 h}{\theta^3} + \frac{D_0 e^{-\theta\mu}h}{\theta^3} + \frac{I_0\delta}{\theta^2} - \frac{e^{-\theta\mu}I_0\delta}{\theta^2} + \frac{hI_0}{\theta} - \frac{e^{-\theta\mu}hI_0}{\theta} - \frac{D_0\delta\mu}{\theta^3} + \frac{D_0 e^{-\theta\mu}\delta\mu}{\theta^3} + \\ &\frac{D_0 e^{T\theta} - \theta\mu\delta\mu}{\theta^3} + \frac{D_0 e^{T\theta} - \theta\mu h\mu}{\theta^2} - \frac{D_0 T\delta\mu}{\theta^2} - \frac{D_0 hT\mu}{\theta} - \frac{e^{-\theta\mu}I_0\delta\mu}{\theta} - \frac{D_0 T^2\delta\mu}{2\theta} + \frac{D_0\delta\mu^2}{2\theta^2} + \frac{D_0 e^{T\theta} - \theta\mu\delta\mu^2}{\theta^2} + \frac{D_0 h\mu^2}{2\theta} + \\ &\frac{D_0\delta\mu^3}{6\theta} + C \left(\frac{D_0}{\theta^2} - \frac{D_0 e^{\theta\mu}}{\theta^2} + \frac{D_0 e^{T\theta}\mu}{\theta} - D_0(T - \mu)\mu - \frac{D_0\mu^2}{2} \right) \end{aligned} \tag{8}$$

So, Average Total Cost(ATC) = $\frac{TC}{T}$

$$\begin{aligned} &= \frac{1}{T} \left(O_c - \frac{D_0\delta}{\theta^4} + \frac{D_0 e^{-\theta\mu}\delta}{\theta^4} - \frac{D_0 h}{\theta^3} + \frac{D_0 e^{-\theta\mu}h}{\theta^3} + \frac{I_0\delta}{\theta^2} - \frac{e^{-\theta\mu}I_0\delta}{\theta^2} + \frac{hI_0}{\theta} - \frac{e^{-\theta\mu}hI_0}{\theta} - \frac{D_0\delta\mu}{\theta^3} + \frac{D_0 e^{-\theta\mu}\delta\mu}{\theta^3} + \right. \\ &\frac{D_0 e^{T\theta} - \theta\mu\delta\mu}{\theta^3} + \frac{D_0 e^{T\theta} - \theta\mu h\mu}{\theta^2} - \frac{D_0 T\delta\mu}{\theta^2} - \frac{D_0 hT\mu}{\theta} - \frac{e^{-\theta\mu}I_0\delta\mu}{\theta} - \frac{D_0 T^2\delta\mu}{2\theta} + \frac{D_0\delta\mu^2}{2\theta^2} + \frac{D_0 e^{T\theta} - \theta\mu\delta\mu^2}{\theta^2} + \frac{D_0 h\mu^2}{2\theta} + \\ &\left. \frac{D_0\delta\mu^3}{6\theta} + c_d \left(\frac{D_0}{\theta^2} - \frac{D_0 e^{\theta\mu}}{\theta^2} + \frac{D_0 e^{T\theta}\mu}{\theta} - D_0(T - \mu)\mu - \frac{D_0\mu^2}{2} \right) \right) \end{aligned} \tag{9}$$

For maxima and minima the first derivative of Average total cost should be zero and second derivative should be negative i.e.

$$\begin{aligned} \frac{\partial(ATC)}{\partial T} &= 0 \text{ and } \frac{\partial(ATC)}{\partial \mu} = 0 \\ \frac{\partial^2(ATC)}{\partial T^2} &> 0 \text{ and } \frac{\partial^2(ATC)}{\partial \mu^2} > 0 \end{aligned}$$

Now

$\frac{\partial(ATC)}{\partial T} = 0$ and $\frac{\partial(ATC)}{\partial \mu} = 0$ the value of T^* and μ^* .

$$\left[-\frac{D_0\delta}{T^2} + \frac{D_0\delta}{T^2\theta^4} - \frac{D_0e^{-\theta\mu}\delta}{T^2\theta^4} + \frac{D_0h}{T^2\theta^3} - \frac{D_0e^{-\theta\mu}h}{T^2\theta^3} - \frac{c_dD_0}{T^2\theta^2} + \frac{c_dD_0e^{\theta\mu}}{T^2\theta^2} - \frac{I_0\delta}{T^2\theta^2} + \frac{e^{-\theta\mu}I_0\delta}{T^2\theta^2} - \frac{hI_0}{T^2\theta} + \frac{e^{-\theta\mu}hI_0}{T^2\theta} + c_0D_0eT\theta\mu T + D_0\delta\mu T^2\theta^3 - D_0e^{-\theta\mu}\delta\mu T^2\theta^3 - D_0eT\theta - \theta\mu\delta\mu T^2\theta^3 - D_0eT\theta - \theta\mu h\mu T^2\theta^2 + D_0eT\theta - \theta\mu\delta\mu T^2\theta^2 - cdD_0eT\theta\mu T^2\theta + D_0eT\theta - \theta\mu h\mu T\theta - D_0\delta\mu^2\theta + e^{-\theta\mu}I_0\delta\mu T^2\theta - cdD_0\mu^2T^2\theta - D_0\delta\mu^2T^2\theta^2 - D_0eT\theta - \theta\mu\delta\mu^2T^2\theta^2 - D_0h\mu^2T^2\theta + D_0eT\theta - \theta\mu\delta\mu^2T\theta - D_0\delta\mu^3T^2\theta = 0 \quad (10)$$

$$\left[-c_dD_0 + \frac{e^{-\theta\mu}hI_0}{T} - \frac{D_0\delta}{T\theta^3} + \frac{D_0e^{T\theta-\theta\mu}\delta}{T\theta^3} - \frac{D_0e^{-\theta\mu}h}{T\theta^2} + \frac{D_0e^{T\theta-\theta\mu}h}{T\theta^2} - \frac{D_0\delta}{\theta^2} - \frac{D_0h}{\theta} + \frac{c_dD_0e^{T\theta}}{T\theta} - \frac{c_dD_0e^{\theta\mu}}{T\theta} - D_0T\delta^2\theta + cdD_0\mu T + e^{-\theta\mu}I_0\delta\mu T + D_0\delta\mu T^2\theta^2 - D_0e^{-\theta\mu}\delta\mu T^2\theta^2 + D_0eT\theta - \theta\mu\delta\mu T^2\theta^2 + D_0h\mu T\theta - D_0eT\theta - \theta\mu h\mu T\theta + D_0\delta\mu^2T\theta - D_0eT\theta - \theta\mu\delta\mu^2T\theta = 0 \quad (11)$$

And

$$\frac{\partial^2(ATC)}{\partial T^2} > 0 \text{ and } \frac{\partial^2(ATC)}{\partial \mu^2} > 0$$

A numerical example is provided at the end to calculate then average inventory cost.

Case II: $\mu \geq T$

In this case following differential equation is used to governing the $I(t)$:

$$\frac{dI(t)}{dt} + \theta.I(t) = -D_0t \quad (0 \leq t \leq T) \quad (12)$$

Using boundary condition $I(0) = I_0$ and $I(T) = 0$.

The solution of (12) is

$$I(t) = e^{-t\theta}Q + \frac{D_0}{\theta^2} - \frac{e^{-t\theta}D_0}{\theta^2} - \frac{tD_0}{\theta} \quad (13)$$

Using the boundary condition we get

$$I(0) = I_0 = \frac{D_0}{\theta^2} - \frac{e^{T\theta}D_0}{\theta^2} + \frac{e^{T\theta}TD_0}{\theta} \quad (14)$$

The expression for various costs involving the model is obtained as follows:

(i) Ordering Cost (OC)

$$OC = O_c$$

(ii) Deterioration Cost:

The demand during the interval $[0, T]$ is given by:

$$\begin{aligned} \text{Demand during } [0, T] &= \int_0^T D_0t dt \\ &= \frac{T^2D_0}{2} \end{aligned}$$

The Number of Units deteriorates in $[0, T] = I_0 - \text{demand during } [0, T]$

$$= -\frac{1}{2}T^2D_0 + \frac{D_0}{\theta^2} - \frac{e^{T\theta}D_0}{\theta^2} + \frac{e^{T\theta}TD_0}{\theta}$$

$$\text{Cost of deterioration (DC)} = c_d\left(-\frac{1}{2}T^2D_0 + \frac{D_0}{\theta^2} - \frac{e^{T\theta}D_0}{\theta^2} + \frac{e^{T\theta}TD_0}{\theta}\right) \quad [15]$$

(iii) Inventory holding cost (IHC) = $\int_0^T (h + \delta t)I(t) dt$

IHC

$$\begin{aligned} &= \frac{I_0\delta}{\theta^2} - \frac{e^{-T\theta}I_0\delta}{\theta^2} + \frac{hI_0}{\theta} - \frac{e^{-T\theta}hI_0}{\theta} - \frac{e^{-T\theta}I_0T\delta}{\theta} - \frac{\delta D_0}{\theta^4} + \frac{e^{-T\theta}\delta D_0}{\theta^4} - \frac{hD_0}{\theta^3} + \frac{e^{-T\theta}hD_0}{\theta^3} + \frac{e^{-T\theta}T\delta D_0}{\theta^3} + \frac{hTD_0}{\theta^2} + \\ &\quad \frac{T^2\delta D_0}{2\theta^2} - \frac{hT^2D_0}{2\theta} - \frac{T^3\delta D_0}{3\theta} \end{aligned}$$

Hence Total Cost involving in the model $(TC) = OC + DC + IHC$

Hence

$$TC = \left[O_c + \frac{I_0 \delta}{\theta^2} - \frac{e^{-T\theta} I_0 \delta}{\theta^2} + \frac{h I_0}{\theta} - \frac{e^{-T\theta} h I_0}{\theta} - \frac{e^{-T\theta} I_0 T \delta}{\theta} - \frac{\delta D_o}{\theta^4} + \frac{e^{-T\theta} \delta D_o}{\theta^4} - \frac{h D_o}{\theta^3} + \frac{e^{-T\theta} h D_o}{\theta^3} + \frac{e^{-T\theta} T \delta D_o}{\theta^3} + h T D_o \theta^2 + T^2 \delta D_o 2 \theta^2 - h T^2 D_o 2 \theta - T^3 \delta D_o 3 \theta + c_d (-12 T^2 D_o + D_o \theta^2 - e^{T\theta} D_o \theta^2 + e^{T\theta} T D_o \theta) \right]$$

Now, Average Total Cost(ATC) is given by:

$$ATC = \frac{O}{T} + \frac{Q\delta}{T\theta^2} - \frac{e^{-T\theta} Q\delta}{T\theta^2} + \frac{hQ}{T\theta} - \frac{e^{-T\theta} hQ}{T\theta} - \frac{e^{-T\theta} Q\delta}{\theta} - \frac{\delta D_o}{T\theta^4} + \frac{e^{-T\theta} \delta D_o}{T\theta^4} - \frac{hD_o}{T\theta^3} + \frac{e^{-T\theta} hD_o}{T\theta^3} + \frac{e^{-T\theta} \delta D_o}{\theta^3} + \frac{hD_o}{\theta^2} + \frac{T\delta D_o}{2\theta^2} - \frac{hTD_o}{2\theta} - \frac{T^2\delta D_o}{3\theta} - \frac{1}{2} T c_d D_o + \frac{c_d D_o}{T\theta^2} - \frac{e^{T\theta} c_d D_o}{T\theta^2} + \frac{e^{T\theta} c_d D_o}{\theta}$$

For maxima and minima the first derivative of Average total cost should be zero and second derivative should be negative i.e.

$$\frac{\partial(ATC)}{\partial T} = 0 \text{ and } \frac{\partial^2(ATC)}{\partial T^2} > 0$$

Now

$\frac{\partial(ATC)}{\partial T} = 0$ gives the value of T^* .

$$\left[-\frac{O}{T^2} + \frac{e^{-T\theta} hQ}{T} + e^{-T\theta} Q\delta - \frac{Q\delta}{T^2\theta^2} + \frac{e^{-T\theta} Q\delta}{T^2\theta^2} - \frac{hQ}{T^2\theta} + \frac{e^{-T\theta} hQ}{T^2\theta} + \frac{e^{-T\theta} Q\delta}{T\theta} + \frac{\delta D_o}{T^2\theta^4} - \frac{e^{-T\theta} \delta D_o}{T^2\theta^4} + \frac{hD_o}{T^2\theta^3} - \frac{e^{-T\theta} hD_o}{T^2\theta^3} - \frac{e^{-T\theta} \delta D_o}{T\theta^3} - \frac{e^{-T\theta} hD_o}{T\theta^2} + \frac{\delta D_o}{2\theta^2} - \frac{e^{-T\theta} \delta D_o}{\theta^2} - \frac{hD_o}{2\theta} - \frac{2T\delta D_o}{3\theta} - \frac{c_d D_o}{2} + e^{T\theta} c_d D_o - \frac{c_d D_o}{T^2\theta^2} + \frac{e^{T\theta} c_d D_o}{T^2\theta^2} - \frac{e^{T\theta} c_d D_o}{T\theta} \right] = 0$$

3. NUMERICAL EXAMPLE

Let us consider the following with parameters to illustrate the present developed model, following data:

$$O_c = 250, D_c = 0.532, \theta = 0.076, \delta = 0.02, H_c = 0.2, D_o = 567, Q = 400$$

The computational result calculated by **Mathematica** shows the following optimal values:

$$\mu = 0.625, T = 1.235, TC = 4817.34$$

3.1 Sensitivity Analysis

Sensitivity analysis of various values for different parameters discussed in the previous section has been done. The sensitivity analysis is analysed in the table given below.

Table 3.1. The effect of change in different parameters:

	D_o	Q	δ	θ
10				
-20	4744.06	4766.59	4808.28	4813.34
-15	4761.82	4778.59	4810.31	4813.59
-10	4779.84	4791.54	4812.21	4815.34
-5	4798.34	4804.59	4815.31	4815.59
0	4817.34	4817.34	4817.34	4817.34
5	4836.34	4830.36	4819.56	4818.34
10	4817.84	4843.31	4821.52	4819.32
15	4835.86	4857.1	4823.64	4821.09
20	4853.62	4870.43	4825.99	4822.18

4. CONCLUSION

An inventory model for constant deteriorating items with Ramp Type demand has been developed. Backlogged shortages are not allowed. The purpose of this study is to determine an optimal ordering policy for minimizing the expected total relevant inventory cost. An analytical formulation of the problem on the framework described above has been worked out to present an optimal solution procedure to find the optimal replenishment policy. Numerical example was presented to demonstrate the developed model and to illustrate the procedure. Sensitivity analysis of the optimal solution with respect to various parameters of the system was carried out. The demand parameters have maximum effect on the total cost in positive sense whereas the effect of deterioration on the total cost is not significant.

In the future studies, it is hoped to further incorporate several assumptions such as Effect of inflation, discounting, partial backlogging and a finite rate of replenishment to enhance the utility of the proposed model to still greater extent.

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