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Abstract: Groundwater rebound occurs after closure of coal mines that are below groundwater levels and cessation of dewatering. While a number of modeling approaches have been developed in recent years to predict such rebounds and facilitate post-closure proactive management, the lack of detailed input data and complex mine void structures make these modeling approaches less effective. Traditional Darcian-flow based groundwater flow models do not provide the correct simulation of multi-porosity flow with preferential flow along mine voids including mined-out areas, roadways, and shafts. Models that account for the non-Darcian flow in mine voids include black-box model, pipe-network model, and pipe-pond models. Depending on volume of mine voids and their connections, these models can predict the general trends in groundwater rebound and water quality. They can help determine the general timeframes to approach the full recovery. In particular, the black-box approach, which does not require detailed geometric and hydraulic data of mine voids, takes advantage of the routine mining records on mining extent and dewatering activity. Examples are presented to show that the predictions can provide useful information for more sophisticated modeling of groundwater flow dynamics after mine closure. The hydrogeological insights into the mine void system that are gained from such exercises are also helpful in future re-use of flooded voids as underground reservoirs or resources for low-carbon heating systems.

Keywords: Coal mine closure, Groundwater rebound, Black-box model, Pipe-network model, Pipe-pond model

1. INTRODUCTION

Figure 1 shows the number of coal mines in China over the past 20 years from 1998 to 2018. The number of coal mines decreased from 80,000 in 1998 to 5,800 in 2018, a reduction of approximately 92%. Closure of the mines resulted from exhaustion of coal resources in old mining districts and integrated resources management by strategically abandoning smaller coal mines. The trend of coal mine closure is anticipated to continue in China in the near future.

Such massive mine closure is not limited to China but has also been experienced in many other countries including the Unites States, United Kingdom, and South Africa (Aljoe 1994; Younger 2000; Younger *et al.* 2006; Wolkersdorfer 2006; Li *et al.* 2014). Where mining of coal extends below the groundwater table or under potentiometric pressure, sustained dewatering is necessary throughout the life of the mine to prevent flooding of active parts of the workings (Younger & Thorn 2006). As a consequence, the natural hydro geological conditions are disrupted, and the local and regional hydro geological regime is controlled to a large extent by the dewatering. In many coal mines or coalfields with multiple mines, the scale of hydro geological disruption can be many hundreds or thousands of square kilometers. Coal mine closure usually comes with discontinuation of mine dewatering, which results in an increase in the groundwater level. The groundwater level rise floods the underground voids generated due to mining activities or flowing back into the formations surrounding the mine. This flooding process is often referred to as groundwater rebound. Predicting the groundwater rebound in response to mine closure is important because the rebound leads to the following hydro geological consequences pertinent to environmental impacts, resource conservation, and hazard risk management.

- The most direct consequence of groundwater rebound is water pooling, which is controlled by the extent of cone of depression caused by dewatering, void volume of old workings, hydraulic connectivity between old workings, extent of induced fractures in the overlying formation, inflow rate, and outflow rates. Based on site-specific hydrogeologic conditions and mining history, water pooling can be unconfined or confined, in one location or multiple locations, or have one groundwater level or multiple groundwater levels. Water pooling can encompass hundreds of kilometers (U. S. Office of Surface Mining 2014) and may pose a safety threat to neighboring active mines if they are inadvertently intercepted. The water inrush incident that occurred at Quecreek Coal Mine, Pennsylvania (PA) in 2002 was caused by breakout of a neighboring water pool (PA Department of Environmental Protection, 2003). Nine miners were trapped for four days and ultimately rescued. The outcome, however, of the water inrush that occurred in China in 2005 and also resulted from water pooling in an abandoned mined out void was much worse. The incident caused 121 fatalities and economic loss of more than 47 million Yuan (Cui *et al.* 2018).
- Change in groundwater quality is another important consequence of groundwater rebound. Flooding results in rapid dissolution of the deposited salts by oxidation of pyrite and other minerals (Wood *et al.* 1999; Stoertz *et al.* 2001; Zhou *et al.* 2006; Hu *et al.* 2010; Liu *et al.* 2011). Based on a recent survey in the closed mines of China (Wu *et al.* 2017), there are four types of mine water, i.e., acid mine water, high salinity mine water, high sulfate mine water, and high fluorine mine water. Water pools containing contaminants in closed mines can be underground pollution sources to natural water resources and the environment. Post-closure water quality may experience the "first-flush" phenomenon in many mines (Gzyl & Banks 2007). Water quality deteriorated immediately after the closure but improved over a long period of time due to dilution by fresh recharge and depletion of pyrite. Water quality stratification has been observed in some mine pools where only the upper portion is being actively flushed, and the lower part contains stagnant poor quality mine water (Wolkersdorfer 2006; Ladwig *et al.* 1984).
- The third consequence of groundwater rebound is related to ground subsidence and collapse (Pan *et al.* 2018). Sudden flooding of shallow workings can cause weakening of mine supports, which may lead to subsidence. Three mechanisms contribute to the ground subsidence: (1) slaking and pillar failure in old workings in response to wetting; (2) direct erosion of mine voids by rapidly flowing mine water or pressurized gases; and (3) reactivation of previously dormant faults that were intercepted by old mine workings subject to recent flooding. The ground subsidence leads to either small-scale collapses or large-scale enclosed basins, which enhance the recharge conditions.
- In some coal mines, changes in hydrogeology affect occurrence and migration of mine gases (Jardine *et al.* 2009). Mine gases can cause concerns of explosion and vapor intrusion. Predictions of post-closure responses are important from a public safety perspective.
- Groundwater rebound also provides opportunities for beneficial use of mine-induced voids. Flooded mine workings may be used as underground water reservoirs where water quality permits (Dinger et al. 2006; Hobba 1987; Ordoñez *et al.* 2012). Mine water is an ideal source upon which to base heat pump solutions for space-heating and cooling of housing complexes, large commercial developments or public buildings (Younger 2014; Zeng *et al.* 2017).

A number of modeling approaches have been developed in recent decades to predict groundwater rebound in response to mine closure (Kortas and Younger 2007; Zhou *et al.* 2011; Light and Donovan 2015, Adams and Younger 2001; Boyaud and Therrien 2004; Winters and Capo 2004; McCoy *et al.* 2006; Feng 2006; Hamm *et al.* 2008). Mine groundwater rebound prediction technology provides quantitative information to address the above-mentioned consequences associated with abandoned mines. The traditional Darcian-flow based models such as MODFLOW (United States Geological Survey) have been reported for rebounding simulations (Toran and Bradbury 1988; Sherwood & Younger 1997; Huisamen & Wolkersdorfer 2016). The rationale for MODFLOW application to predicting groundwater rebound is that the model domains behave as equivalent porous media at the scale of study.

2. CONCEPTUAL SITE MODEL OF GROUNDWATER REBOUND AFTER MINE CLOSURE

Groundwater environment in mines, however, is physically and hydraulically different from a "typical" aquifer. Analysis of the mine groundwater rebound phenomenon using a Darcian flow-based

groundwater flow model presents many challenges (Adams & Younger 2001; Pan *et al.* 2017; Wu *et al.* 2017). Major dominant flow-path features can be so extensive that they cannot be conveniently ignored even at large scales. Groundwater rebounds actually occur in multi-porosity media with void sizes varying over several orders of magnitude. Although the flow of groundwater in the strata surrounding a mine void can be assumed to be a laminar groundwater flow, flow in the mined voids including shafts, drifts and underground roadways is turbulent. In most cases, mine workings represent preferential flow pathways with variable and difficult-to-estimate hydraulic properties. The only geologic medium that may be analogous to abandoned mines is the karst system that consists of caves and conduits.

To overcome the limitations of the Darcian flow-based models, three types of model are developed that explicitly account for non-Darcian flow in the mined out voids: black-box model, pipe-network model, and pond-and-pipe model. Selection of the most appropriate model and the accuracy of the model prediction depend on development of a representative conceptual site model (CSM). Technical requirements on development of CSMs for abandoned mines can be found in the U. S. Environmental Protection Agency (USEPA) document "Best Practices for Preventing Sudden, Uncontrolled Fluid Mining Waste Releases" (USEPA, 2017). Inclusion of mining related structures makes it essential that any CSM is site-specific. Table 1 summarizes the major elements of a CSM for groundwater rebound. Availability of required elements will dictate the type of modeling and accuracy of results.

This paper focuses on applying non-Darcian flow equations to predict groundwater rebound in response to mine closure. The CSM should include recharge sources, mine workings, and pathways from recharge to mine working. The recharge data is often readily available for mines that have operated for years. The more critical element is the three-dimensional extent and sizes of mine workings. Any historical exploration reports, mine development plans, operation of mine workings should be reviewed for an initial assessment. Reports on blockages, collapse, instability, interconnections with other mines, and monitoring data on surface water, groundwater, and ground subsidence should be factored into the CSM. The SCM can also be improved with data collected through application of specialized techniques including geophysics, tracer test, laser or sonar scanning, and downhole videoing (USEPA, 2017; Love et al. 2005; Wolkersdorfer & Hasche 2003). Because each mine site is unique in the hydro geological conditions and mine operations, a CSM is site-specific. The modeling exercises presented in this paper are not for a specific mine site. Instead they demonstrate three modeling tools that can be used to predict the groundwater rebound process. These models can be adapted to any mine site, provided that a CSM can be developed for it.

Table1. Major elemen	ts of CSM fo	r abandoned m	ines
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Schematic diagram (example)	Hydrogeological attributes	Geochemical attributes	Geotechnical attributes
Plan view	 Hydrogeological conditions prior to mine closure such as water sources and pathways to mine during active dewatering Extent and void sizes of mine workings, such as shafts, adits, drifts, cross-cuts, pump stations, haulage routes, air vents, and ventilation tunnels Croundwater flow dynamics through mine voids, faults, joint fractures, induced fractures Characteristics of coal barriers and confining or semi-confining lithologic units Records on dewatering volumes and groundwater level monitoring Groundwater flow directions and rate Groundwater recharge zones Interactions between groundwater and surface water 	 Contributors to pool water acidification, such as mine working openings at the surface that serve or could potentially serve as pooling water inflow or outflow locations, as well as air inflow locations Potential receptors of pool water after mine closure Geochemical data in source water Geochemical characteristics contributing to water quality of water pools Location of pool water acidification or neutralization sources within the mine such as high sulfide areas, ore piles, chemically oxidized zones, or exposed mineralized material Factors affecting fate and transport of chemicals in mine void Pool water residence time as determined with isotopic analysis and tracer tests Anticipated effects of pool water chemistry on downstream receptors for consequence analysis Existence of pool water treatment plants Chemical and physical characteristics of natural water upgradient of pool water discharge points 	 Types and conditions of support structures such as concrete, timbering, steel beams, pinning, bolts Known or suspected mine workings interconnections between mines Presence of faults, joints, folding or other geologic features that could affect mine stability Thickness and integrity of overburden overlying the mine workings Types, strengths, and competency of bedrock and other strata Location, composition, and dimensions of known or suspected flow blockages, and the forces acting on the blockages Subsidence and slope collapses as surface expressions of underground workings Physical, mechanical, and seismic properties for possible naturally occurring slope failure or failure as a result of mining

2.1. Black-Box Model

A black-box model is applicable to assessing post-closure hydrogeology of a coal mine where time, financial resources, and available data are limited. The best example of such a model is the water balance or water budget analysis. Therefore, this approach is suitable to a watershed or drainage-basin scale. The method does not require knowledge of mined void structures and detailed spatial hydro geological data at the mine. It relies on mining records on coal production and dewatering activities. The records of coal production help calculate volume of the mined voids. Conversion of coal production records to void space is relatively straightforward as long as the coal density and coal porosity are known. Such rudimentary calculations do not take into account the mine-induced voids/fractures, deformation of overlying strata, and any back-filling activities. Records of the pump rate/volume during dewatering provide valuable information on hydro geological conditions at the mine and surrounding areas. To account for these factors, the total mined void volume is adjusted by storage coefficient S (dimensionless), which is the effective ratio between the mined void volume available for flooding and the total calculated mined void.

Assume a regular-shaped mined void with surface area A (m²) and height H (m). For the addition of a given volume V_w (m³) of water, the water level rise Δh_w can be expressed by:

$$\Delta h_w = \frac{V_w}{AS} \tag{1}$$

If the mine void can be assumed as an open reservoir, S equals to 1. In many abandoned mines, the mine voids consist of un-mined materials. The value of S ranges from 0.01 to 0.5 with an average of 0.3 for closed mines in the United Kingdom (Younger 2016). Based on authors' experience in China, the value of S depends on type of rock in the overlying formations and mining method associated with coal recovery rate. The S value ranges from 0.4 to 0.8 in formations characterized with brittle deformation, 0.2 to 0.5 in formations characterized with ductile deformation, and 0.3 to 0.6 in formations consisting of both brittle and ductile deformations. A smaller S means a quicker rebound process.

Parameter V_w is a function of rate of water inflow to the mined system and the selected time interval. Under the circumstances where no data is available to support sophisticated calculation of the water inflow rate, the records of pumped discharges can be used to estimate the potential inflow rate. As required by regulatory agencies, most coal mines have historical records of dewatering. The records help establish the relationship between pumping rate and mining level, or relationship between pumping rate and groundwater level drawdown or elevation. The relationship between measured pumping rate and groundwater level elevation gives the pumping rate at a specific groundwater elevation. The pumping rate can be reasonably assumed to be the inflow rate because the mine would be flooded at that specific elevation if the pumping rate records does not consider the difference in meteorological conditions and changes in hydro geological conditions due to mining. However, such established relationships between inflow rate and groundwater head conform to the basic principle in hydrogeology, i.e., water flow rate is head-dependent.

Table 2 presents hypothetical records on mining activities to illustrate how the black-box can be used to calculate the rebound processes. The abandoned mine has extracted coals at four levels for different coal seams. Figure 1 shows the rebound process over time and the pumping rates at different mining levels. The rebound is analogous to an inverse process of dewatering for the flow rate. When the rebound reaches different elevations the inflow rate is adjusted to the pumping rates at those elevations. Figure 2 shows a stepped profile of water level recovery. The stepped groundwater level recovery is a common characteristic of groundwater rebounds in abandoned coal mines. For a total void volume of 1.2 M m³, it will take more than 16 years to complete the rebound.



Figure1. Number of active coal mines in China

Table2. Records on mining activities for a hypothetical mine

		Mining	g Records		
Mining Level	Elevation (m)	Volume of mine void (M m ³)	Surface area of mine void (m ²)	Height of mine void (m)	Average pumping rate during dewatering (L/s)
Mining Level I	100	0.3	30,000	10	1.3
Mining Level II	50	0.3	20,000	15	6.30
Mining Level III	30	0.3	60,000	5	19.0
Mining Level IV	0	0.3	30,000	10	31.55



Figure2. Groundwater rebound prediction for a hypothetical mine closure using black-box model

2.2. Pipe-network model

A pipe network model is a physically based model that is constructed with knowledge of the void structures. A pipe network is adopted to allow the larger flow pathways to be discretized by a series of interconnected conduits (pipes). The network can be coupled with an equivalent porous-medium model to represent the interconnections between the regional aquifer and these conduits in the mined out strata. Examples of such models are MODFLOW-CFP (Conduit Flow Process) (Shoemaker *et al.* 2008) and 3D VSS-NET (Adams & Younger 1997). The CFP was developed for simulating both laminar and turbulent groundwater flow in karst conduits or caves and is coupled with the popular MODFLOW program. The hydraulic model NET was developed specifically for simulating turbulent groundwater flow in mined out voids of abandoned mines and is coupled with VSS, which is a modeling program for variably-saturated porous medium domains (Adams 2014). The mathematical algorithm to solve the pipe network, to calculate pressure head and flow rates, varies slightly for

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different programs. However, the basic principles remain similar, using one of the following: Darcy-Weisbach flow formula, Chezy-Manning formula, and exponential Hazen-Williams formula (Adams & Younger 1997; Shoemaker *et al.*; 2008; Hamm *et al.* 2008). Each formula uses the following equation to calculate the head loss through a pipe between two nodes (Rossman 2000).

$$\Delta_L = A q^B$$

(2)

where h_L is the head loss; q is the flow rate; A is referred to as the resistance coefficient; and B is the flow exponent. Table 3 lists expressions for the resistance coefficient and values for the flow exponent for each of the formulas. Theoretically, the Darcy-Weisbach formula is the most correct and applies over all flow regimes and to all liquids. The Hazen-Williams formula is the most commonly used and can be used for turbulent flow in water only. The Chezy-Manning formula is more commonly used for open channel flow.

Table3.	Parameter	expressions	in E	quation	(2)	(Rossman	2000)
				1	\ /	1	

Equation name	Resistance coefficient, A	Flow exponent, B
Hazen-Williams	4.727 C ^{-1.852} d ^{-4.871} L	1.852
Darcy-Weisbach	$0.0252 \text{ f(e, d, q)} \text{ d}^{-5} \text{ L}$	2
Chezy-Manning	$4.66 \text{ n}^2 \text{ d}^{-5.33} \text{ L}$	2
C = Hazen-Williams roughness c	pefficient	
e = Darcy-Weisbach roughness co	pefficient (ft)	
f = friction factor (dependent on e	e, d, and q)	
n = Manning roughness coefficient	nt	
d = pipe diameter (ft)		
L = pipe length (ft)		
q = flow rate (cfs)		

Application of the pipe network model is illustrated for an abandoned mine, as shown schematically in Figure 3. The network is relatively simple and consists of six nodes and five pipes. The parameters of the nodes and pipes are presented in Table 4. Figure 4 shows the predicted groundwater level rebound, together with the predicted inflow rate to the mine void.



Figure3. Example pipe network for groundwater rebound simulation



Figure4. Groundwater rebound prediction for pipe network in Figure 3 using pipe-network model

	Node			Pipe			Mine Void	
Node Number	Feature	Elevation (m)	Pipe Number	Diamet er (m)	Lengt h (m)	Volum e (M m ³)	Surface Area (m ²)	Total heig ht (m)
1	Junction for pipes	0	1	3.6	305	18	300,000	60
2	Reservo ir as recharge source	60, also the maximum recovery level	2	3	305			
3	Junction for pipes	10	3	2.4	305			
4	Junction for pipes	15	4	1.8	305			
5	Junction for pipes	30	5	3.6	305			
6	Open tank as the mine void	0						

Table4. Parameters for the pipe network shown in Figure 3

The challenges of using the pipe-network model lies in the design of the network that represents the mine voids and groundwater pathways. This is the shortcoming for more sophisticated models that use network modeling for non-Darcian flows (Zhou *et al.* 2011). Due to the extensive data requirements on underground maps and groundwater level measurements, the pipe-network model is not applicable to larger areas because the required input parameters are often unavailable.

2.3. Pipe-Pond Model

Pipe-pond models are semi-distributed models in which flow within large volumes of mine voids are represented as 'ponds' (each characterized by a single water level across the entire pond) and the inter-pond connections are represented by pipe flow equations (Sherwood and Younger 1997; Banks 2001). This type of model is essentially a combination of the pipe-network model and the black-box model. The flow paths are described by the pipe-network, while the mine voids of large volumes are described by black-boxes. In applications of the pond-pipe model, the data requirement is not as extensive as the pipe-network and the results can be more meaningful than the black-box model. Examples of such models are GRAM model (Groundwater Rebound in Abandoned Mine workings) (Burke & Younger 2000; Kim & Choi 2018), mixing-cell model (Zhou 2000), and EPANET model (Rossman 2000). Several studies using the GRAM model have been carried out to analyze the mine groundwater rebound phenomenon associated with a coal field in South Yorkshire, UK (Gandy & Younger 2007; Kortas & Younger 2007). The GRAM model considers water in each pond to be completely mixed and the ponds to be interconnected with horizontal pipes.

The EPANET model was actually developed for the simulation of water distribution in piping systems. However, it has all the components of a pipe-pond model. This model has several advantages over the GRAM model including the following: accommodating all pipe flow equations as discussed in the pipe-network model; mixing mechanisms in ponds including complete mix, plug flow, or two-compartment mixing; predicting tracer movement and water age; and being available in the public domain.

An example of the application of the pipe-pond model is shown in Figure 5. The model consists of 12 nodes and 14 pipes. Of the 12 nodes, four represent recharge sources and four represent interconnected mine voids. The parameters of the nodes and pipes are presented in Table 5. Figure 6 shows the predicted groundwater level rebound, together with the predicted inflow rate to each of the

mine voids. Clearly, the inflow rate to each of the mine voids decreases with the groundwater rebound. At the end of simulation, the total inflow rate is less than 5 L/s, or 0.4 L/s to 30 m mine void, 0.13 L/s to 15 m mine void, 0.68 L/s to 10 m mine void, and 3.5 L/s to the 0 m mine void. The groundwater rebound appears to reach asymptotic condition after 2.5 years.



Figure5. Example pipe-pond model for groundwater rebound simulation



Figure6. Groundwater rebound prediction for pipe-pond mode in Figure 5 using pipe-pond model

Table5. Parameters for the pipe network shown in Figure 5

	Node			Pipe			Mine	e void	
Node Number	Feature	Elevation (m)	Pipe Number	Diameter (m)	Length (m)	Level (m)	Volume (M m ³)	Surface Area (m ²)	Height (m)
1	Junction for pipes	0	1	3.7	305	0	60	300,000	200
2	Reservoir as recharge source	60, maximum recovery level	2	3.0	305	10	15	73,000	200
3	Reservoir as recharge source	60, maximum recovery level	3	3.7	305	15	4	20,000	200
4	Junction for pipes	10	4	3.0	305	30	15	73,000	200
5	Open tank as mine void	10	5	2.4	305				
6	Reservoir as recharge	60, maximum recovery	6	3.0	305				

	source	level			
7	Open tank as mine void	0	7	1.2	305
8	Open tank as mine void	15	8	1.8	305
9	Junction for pipes	15	9	3.7	305
10	Junction for pipes	30	10	3.7	305
11	Open tank as mine void	30	11	3.7	305
12	Reservoir as recharge source	60, maximum recovery level	12	3.7	305
	•		13	3.7	305
			14	3.7	305

2.4. Predicting Water Quality in Mine Voids

Prediction of post-closure water quality is very challenging (Younger 1997; 2000). The fate and transport of chemical constituents are certainly not amenable to precise, quantitative simulation. Any estimate must be presented in a manner that acknowledges the irreducible uncertainties. In broad terms, the chemical content of the mine water flowing into mine voids will reflect the chemical contents of the widely-worked coal seams and surrounding formations. Dissolution and oxidation may increase the chemical concentrations temporarily, similar to the first-flush phenomenon in water quality of storm water runoff. Accurate prediction of a wide range of parameters in response to mine closure is beyond present capabilities. However, the pipe-pond model can be a simplified prediction protocol for water quality trend evaluation.

The pipe-pond model shown in Figure 5 was used to demonstrate the screening level prediction of water quality change in mine voids during the rebound process. If recharge source #2 is also a contamination source of a conservative chemical with a concentration 100 mg/L, Figure 7 shows the concentration variations in the four mine voids under the assumption of complete mixing. The mine void at 0 m level is impacted the most, whereas the mine void at 30 m level is impacted the least. The concentration in the 0 m mine void decreases gradually after reaching the peak at approximately 73 mg/L. The concentration reaches the asymptotic level of 56 mg/L after 2.5 years. This is because approximately 56% of water flowing to the 0 m mine voids depend on the distance from the contamination source, the larger the distance, the lower the chemical concentration.



Figure7. Predicted chemical concentrations in mine voids for pipe-pond mode in Figure 5 using pipe-pond model

3. CONCLUSION

Mathematical modeling of groundwater rebound in response to mine closure can be complicated. Mine workings consisting of mined out areas, shafts, and roadways represent preferential flow pathways with variable and difficult-to-estimate geometric and hydraulic properties. Groundwater flow in these large open mine voids is typically turbulent. Moreover, mining activities can induce additional fractures in surrounding formations, and back-filling practices can reduce the void volume. The closed mines are multi-porosity media. Traditional Darcian-flow based groundwater flow models do not provide the correct simulation of the multi-porosity media with preferential flow along mine voids for post-closure prediction. This paper introduces three types of models that account for non-Darcian flow in mine voids: black-box model, pipe-network model, and pipe-pond models. Depending on volume of mine voids and their connections, these models can predict the general trend in groundwater rebound and water quality. They can help determine the general timeframes to approach the full recovery. In particular, the black-box approach, which does not require detailed geometric and hydraulic data in mine voids, takes advantage of the routine mining records on mining plan and dewatering activity. The results from these rudimentary analyses help determine if and where the monitoring and remediation efforts should be made in response to the mine closure.

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Citation: Shuning Dong, et.al, (2020)" Approaches of Applying Non-Darcian Flow Equations to Predicting Groundwater Rebound in Response to Coal Mine Closure ", Southeast Cameroon, International Journal of Mining Science (IJMS), 6(1), pp.1-12, DOI: http://dx.doi.org/10.20431/2454-9460.0601001

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