

## Studies on Conversion of Thermal Energy in to Electrical Energy using Ferromagnetic Mild Steel as Core Material

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**Abstract:** The voltage induced in the coil depends on number of turns of coil, rate of change of flux and permeability of core material. When these three factors are fixed the induced voltage becomes constant. It was observed that the induced voltage can be further increased, if the temperature of core material is increased. In addition to this, the variation of inductance and effective resistance of the coil with temperature is also measured. During the course of these investigations two parameters: Coefficient of induced voltage and Coefficient of permeability are measured [1]. These two parameters are measured for Mild Steel. These results are reported in this paper.

**Keywords:** Induced voltage, Inductance, Effective Resistance, Temperature, Coefficient of permeability and Coefficient of induced voltage.

### 1. INTRODUCTION

Earlier, the variation of initial permeability and maximum permeability with temperature were measured [2] and maximum permeability was determined for ingot iron from the magnetization curves, recorded at different temperatures [3]. But no formation is available on variation of induced voltage, variation of inductance and variation of effective resistance with secondary core temperature. In these studies all the above parameters are recorded and reported in this paper in detail.

### 2. EXPERIMENTAL METHOD

The experimental arrangement is shown in figure 1, is named as Horizontal set up. **A** is a ceramic tube of length 21 cm and diameter 10 cm. It is wound uniformly along its length with insulated copper wire of gauge number 16. **CD** is a Mild Steel cylindrical rod of length 23 cm and diameter 6 cm is placed inside the ceramic tube **A** as core. This arrangement acts as primary coil.

**B** is another ceramic tube of length 21 cm and diameter 10 cm. This is also wound uniformly along its length with insulated copper wire of gauge number 26. **EF** is a Mild Steel cylindrical rod of length 23 cm and diameter 5 cm is inserted in the ceramic tube **B** as core. This arrangement acts as secondary coil. The primary and secondary coils along with core materials are kept one after the other at a distance of 1 cm. A small hole is drilled at the end **F** of Mild Steel rod (core) placed in secondary coil and chromel alumel thermo couple is inserted in to the hole. The thermo couple is connected to digital thermometer (**D<sub>T</sub>**) to measure the temperature. The Mild Steel rod is heated in a Muffle Furnace and transferred in to secondary coil **B** as core.

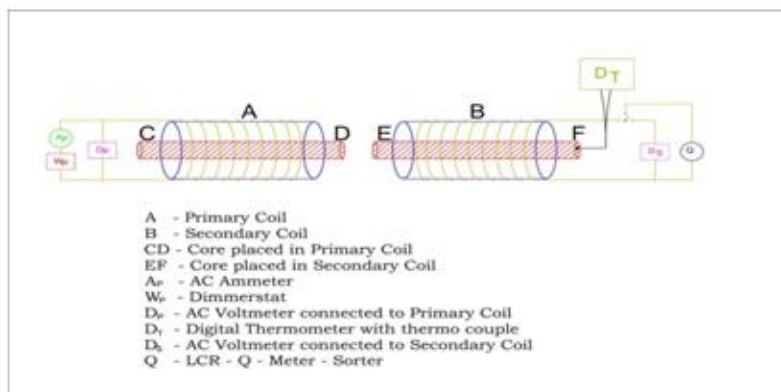


Figure1. Experimental Arrangement (Horizontal set up)

The Dimmerstat ( $W_p$ ) provides AC voltage at the supply frequency to the primary coil **A**. The secondary coil **B** is connected to AC voltmeter ( $D_s$ ) and LCR- Q - Meter – Sorter ( $Q$ ).

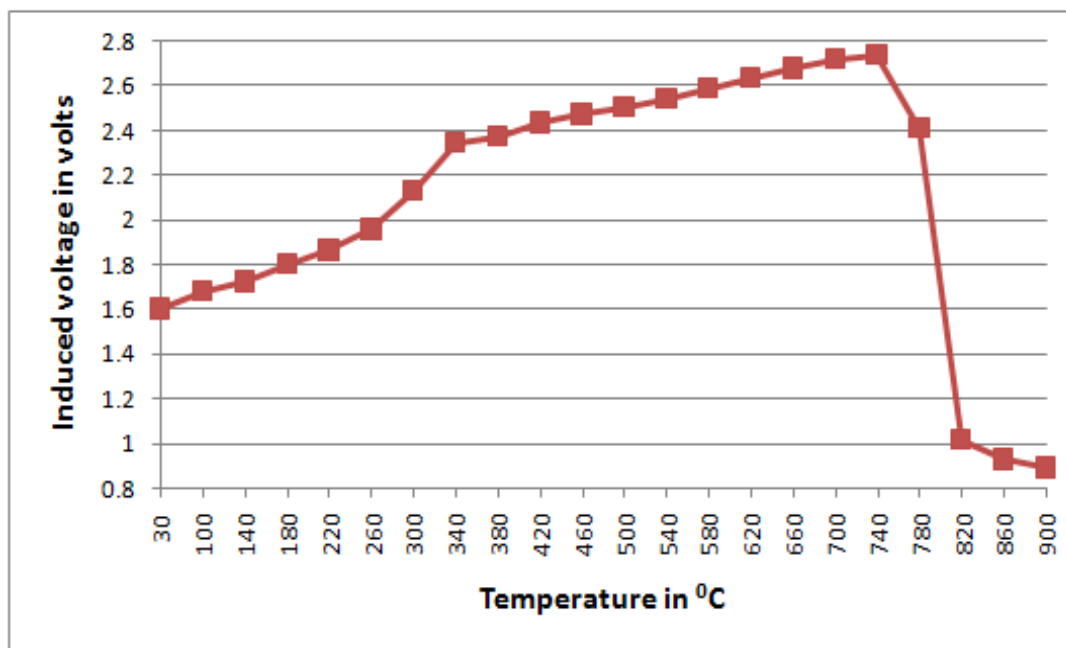
The Mild Steel rod **EF** is heated to  $1000\text{ }^\circ\text{C}$  and kept at that temperature for one hour. Then the Mild Steel **EF** is transferred to the secondary coil **B** as core. As the temperature of the Mild Steel rod **EF** (core in secondary coil) is decreasing induced voltage ( $V_s$ ), effective resistance ( $R_s$ ) and inductance ( $L_s$ ) of the secondary coil are recorded from  $900\text{ }^\circ\text{C}$  (known as treatment temperature) until the rod cools to room temperature. The temperature intervals are chosen as  $20\text{ }^\circ\text{C}$ .

The same procedure is repeated by heating the Mild Steel rod **EF** to  $900\text{ }^\circ\text{C}$ ,  $800\text{ }^\circ\text{C}$  and readings are taken at different temperatures from  $800\text{ }^\circ\text{C}$ ,  $700\text{ }^\circ\text{C}$  (known as treatment temperatures) until the rod cools to room temperature by maintaining the temperature intervals as  $20\text{ }^\circ\text{C}$ .

During the experiment the voltage ( $V_p$ ) in the primary coil is maintained as constant i.e.  $4.25\text{ V}$ .

### 3. RESULTS AND DISCUSSION

Graph 1 shows the variation of induced voltage ( $V_s$ ) in the secondary coil with secondary core temperature for the core heated up to  $900\text{ }^\circ\text{C}$ .



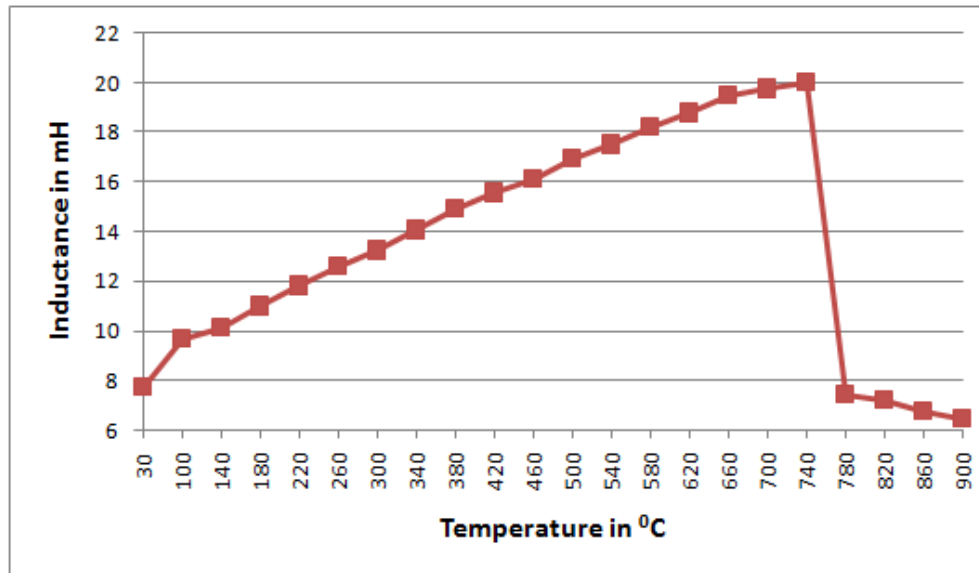
**Graph1.** Variation of induced voltage of secondary coil with secondary core temperature at  $900\text{ }^\circ\text{C}$

From graph 1, the % increase in induced voltage ( $V_s$ ) of secondary coil over a temperature range of  $30\text{ }^\circ\text{C}$  to  $900\text{ }^\circ\text{C}$  is calculated. From the graph it is clear that the induced voltage of the secondary coil increases with increase of secondary core temperature up to  $740\text{ }^\circ\text{C}$  (Curie temperature of Mild Steel is  $777\text{ }^\circ\text{C}$ ) and then decreases. From the variation of induced voltage ( $V_s$ ) in the secondary coil with secondary core temperature, the coefficient of induced voltage ( $V_a$ ) is measured using the formula given below.

Let  $V_1$  and  $V_2$  be the induced voltages at temperatures  $t_1$  ( $30\text{ }^\circ\text{C}$ ) and  $t_2$  ( $740\text{ }^\circ\text{C}$ ) respectively. The coefficient of induced voltage ( $V_a$ ) is

$$V_a = \frac{V_2 - V_1}{V_1 t_2 - V_2 t_1}$$

Graph 2 shows the variation of Inductance ( $L_s$ ) in the secondary coil with secondary core temperature for the same treatment. From graph 2, the % increase in inductance of secondary coil over a temperature range of  $30\text{ }^\circ\text{C}$  to  $900\text{ }^\circ\text{C}$  is calculated. From the graph it is clear that the inductance ( $L_s$ ) of the secondary coil increases with increase of secondary core temperature up to  $740\text{ }^\circ\text{C}$  (Curie temperature of Mild Steel is  $777\text{ }^\circ\text{C}$ ) and then decreases.



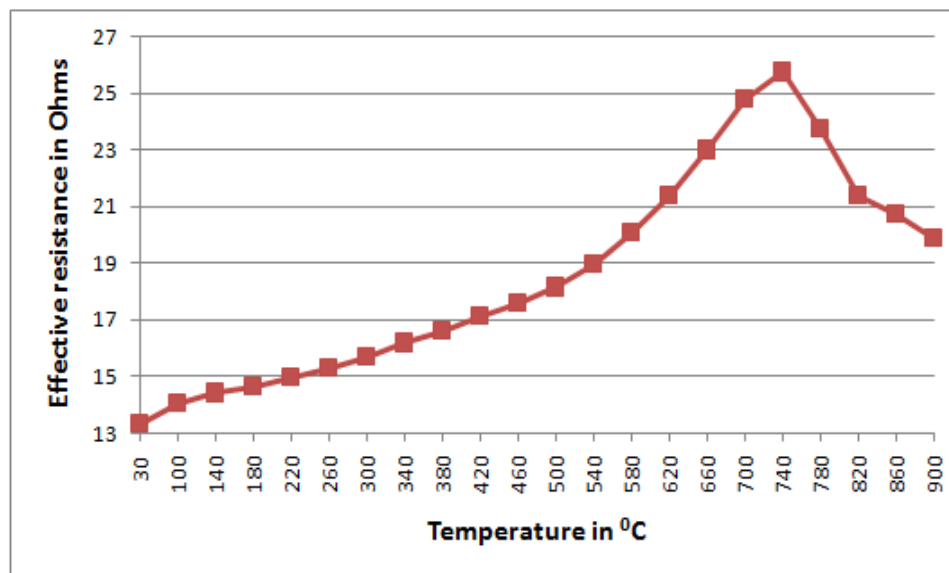
**Graph2.** Variation of inductance of secondary coil with secondary core temperature at 900 °C

From the variation of inductance ( $L_s$ ) in the secondary coil with secondary core temperature, the coefficient of permeability ( $\mu_a$ ) is measured using the formula given below.

Let  $L_1$  and  $L_2$  be the inductances at temperatures  $t_1$  (30 °C) and  $t_2$ (740 °C). The inductance  $L$  is proportional to the permeability  $\mu$  of the core. Therefore the coefficient of permeability ( $\mu_a$ ) is

$$\mu_a = \frac{\mu_2 - \mu_1}{\mu_1 t_2 - \mu_2 t_1} = \frac{L_2 - L_1}{L_1 t_2 - L_2 t_1}$$

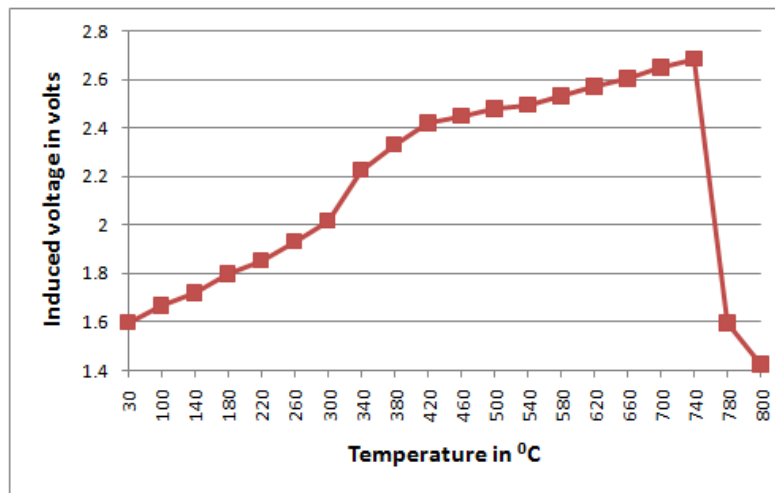
Graph 3 shows the variation of effective resistance ( $R_s$ ) in the secondary coil with same temperature treatment.



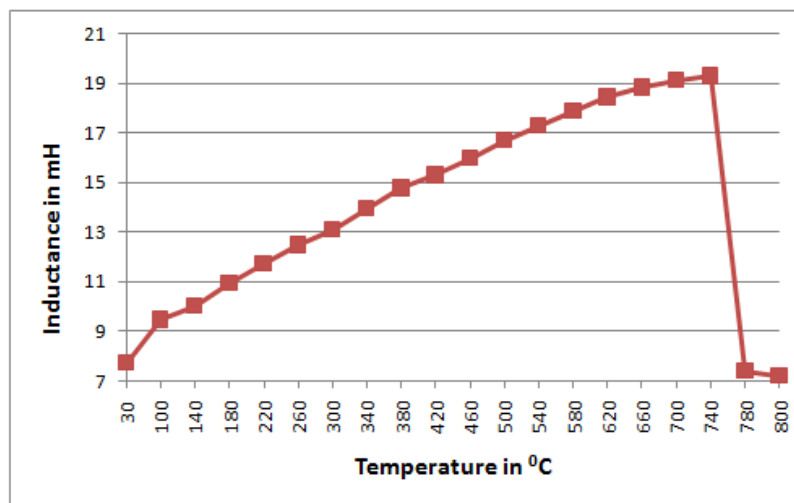
**Graph3.** Variation of effective resistance in the secondary coil with secondary core temperature at 900 °C

The effective resistance of the secondary coil ( $R_s$ ) increases up to 740 °C (Curie temperature of Mild Steel is 777 °C) and then decreases. This variation of effective resistance is not due to variation of DC resistance with temperature as generally observed. Thus the effective resistance of the secondary coil behaves in a peculiar way. The effective resistance measured in this experiment is not the DC resistance of the secondary coil. It is the resistance of the secondary coil due to hysteresis and eddy current losses in the core material. During the course of these studies the temperature of the secondary coil increased to a maximum of 100 °C. Similar behavior is observed in another experimental set-up [5].

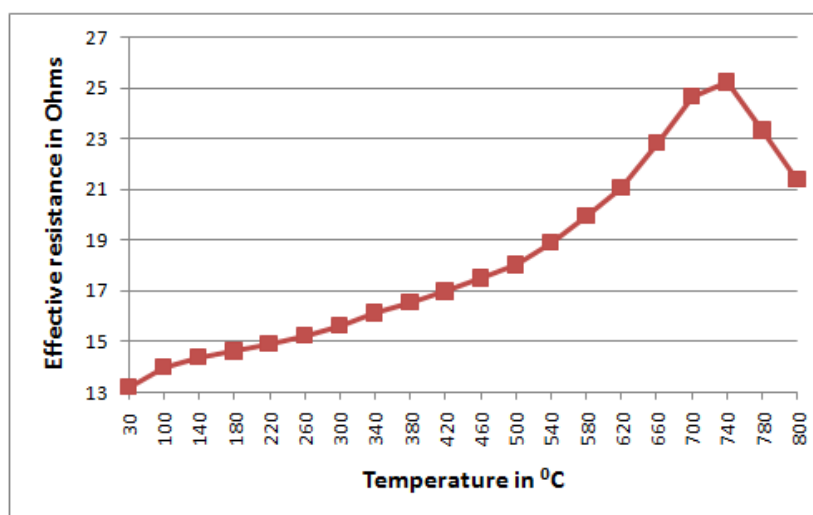
Similar kind of behavior is observed for the Mild Steel rod (Core in the secondary coil) heated and readings are taken from 800 °C. The corresponding graphs are also shown below.



**Graph4.** Variation of induced voltage of secondary coil with secondary core temperature at 800 °C

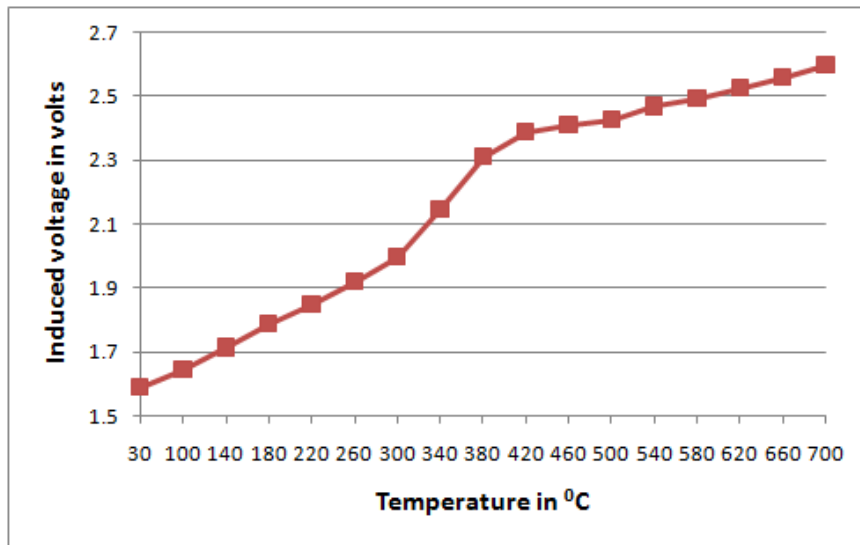


**Graph5.** Variation of inductance of secondary coil with secondary core temperature at 800 °C

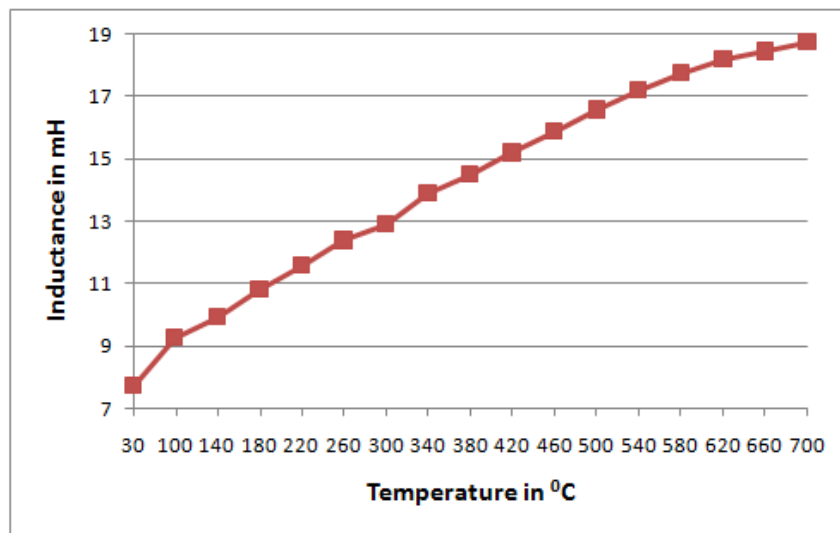


**Graph6.** Variation of effective resistance in the secondary coil with secondary core temperature at 800 °C

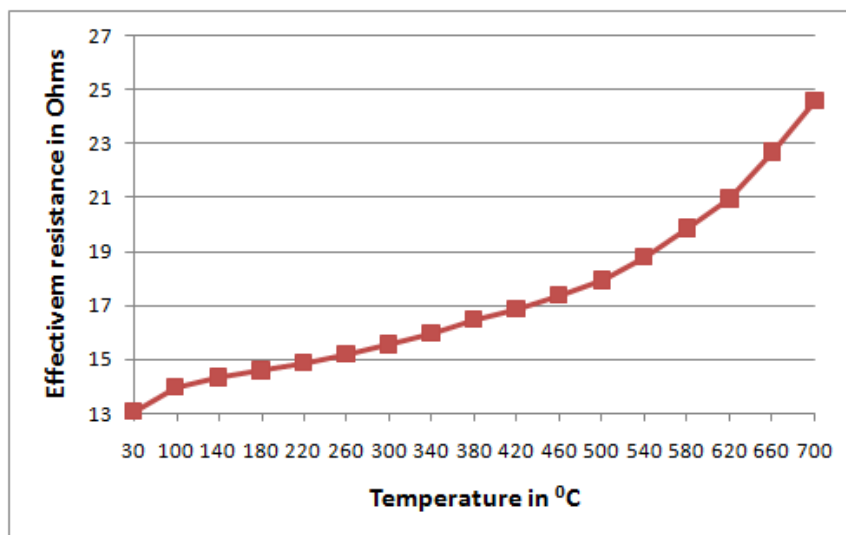
The Mild Steel rod is heated and readings are taken from 700 °C (below the Curie temperature of Mild Steel at 777 °C). In this study, the induced voltage ( $V_s$ ), inductance ( $L_s$ ) and effective resistance ( $R_s$ ) of the secondary coil increases with increase of secondary core temperature. The corresponding graphs are also shown below.



Graph7. Variation of induced voltage of secondary coil with secondary core temperature at 700 °C



Graph8. Variation of inductance of secondary coil with secondary core temperature at 700 °C



Graph9. Variation of effective resistance in the secondary coil with secondary core temperature at 700 °C

The increase in inductance ( $L_s$ ) in secondary coil is due to increase in permeability with secondary core temperature [2].

These experiments show the induced voltage ( $V_s$ ) in the secondary coil (by placing ferromagnetic material as secondary core - in this study Mild Steel rod) depends on temperature of secondary core material. And the increase in induced voltage ( $V_s$ ) in secondary coil is more than given by Faradays law i.e.  $e = n \frac{d\phi}{dt}$ .

Here  $e$  is induced voltage (emf),  $n$  is number of turns in the coil,  $\frac{d\phi}{dt}$  is rate of change of flux.

The Faradays law can be modified as  $e = n \frac{d\phi}{dt} t^x$  by adding temperature dependent term  $t$ . Here  $t$  is treatment temperature and  $x$  is slope taken from the Ln - Ln graph drawn between induced voltage ( $V_s$ ) and secondary core temperature.

#### 4. CONCLUSIONS

1. The % increase in induced voltage ( $V_s$ ) in secondary coil is

71.14 at 900 °C.

67.95 at 800 °C.

63.27 at 700 °C.

2. The coefficient of induced voltage ( $V_a$ ) in Mild Steel is

$10.3300 \times 10^{-4} \text{ } ^\circ\text{C}^{-1}$  at 900 °C.

$9.8548 \times 10^{-4} \text{ } ^\circ\text{C}^{-1}$  at 800 °C.

$9.7186 \times 10^{-4} \text{ } ^\circ\text{C}^{-1}$  at 700 °C.

3. The % increase in inductance ( $L_s$ ) in secondary coil is

158.90 at 900 °C.

150.00 at 800 °C.

143.30 at 700 °C.

4. The coefficient of permeability ( $\mu_a$ ) in Mild Steel is

$2.3992 \times 10^{-3} \text{ } ^\circ\text{C}^{-1}$  at 900 °C.

$2.2557 \times 10^{-3} \text{ } ^\circ\text{C}^{-1}$  at 800 °C.

$2.2864 \times 10^{-3} \text{ } ^\circ\text{C}^{-1}$  at 700 °C.

5. The % increase in effective resistance ( $R_s$ ) in secondary coil is

93.68 at 900 °C.

91.28 at 800 °C.

88.07 at 700 °C.

6. The typical temperature identified in this experimental set up (Horizontal set up) using Mild Steel as core material in the secondary coil is 740 °C.

In these studies, the effective resistance ( $R_s$ ) of the secondary coil begins to decrease as the secondary core temperature approaches Curie temperature of Mild Steel (777 °C). It suggests that the hysteresis and eddy current losses begin to decrease at/near the Curie temperature.

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